



NEPCOAT Qualified Products List A

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	Slip Coef Class	Manuf'r Coating DFT (min/max) mil micron	VOC Tested g/L	QPL Accepted Dates
	3-COAT SYSTEM				
	TESTED AND ACCEPTED				

NEPCOAT LIST A - INORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(03)-01 (A7-97)	CARBOLINE COMPANY				
P	Carbozinc [®] 11 HS Inorganic Zinc Primer	B ¹	2-6 50-150	278	from 2/15/05
I	Carboguard [®] 893 Epoxy Intermediate		3-6 75-150	189	until
T	Carbothane 133 HB Aliphatic Polyurethane		3-7 75-175	370	spring 2010
¹ Footnote 6 mils max DFT, 18 hrs min cure, 15 oz/gal max thin					
SSC(03)-08*	INTERNATIONAL PAINT INC				from
P	Interzinc [®] 22HS Inorganic Zinc Silicate Primer	B ¹	2.5-5 63-125	365	2/15/05
I	Intergard 475HS Epoxy		4-8 100-200	191	until
T	Interthane 870 Polyurethane		3-5 75-125	405	spring 2008
¹ Footnote 4 mils max DFT, 16 hrs min cure, 8 oz/gal max thin'r					
SSC(04)-04*	ICI PAINTS / DEVOE COATINGS				from
P	Catha-Coat [®] 304V Silicate Inorganic Zinc Coating	B ¹	2-4 50-100	319	10/5/06
I	Bar-Rust [®] 231 Multi-Purpose Epoxy Mastic		4-8 100-200	229	until
T	Devthane [®] 379UVA Aliphatic Urethane Enamel		2-3 50-75	255	fall 2009
¹ Footnote 3 mils max DFT, 24 hrs min cure, zero max thin'r					
SSC(06)-05*	CARBOLINE COMPANY				from
P	Carbozinc [®] 11 HS Inorganic Zinc Primer	B ¹	2-6 50-150	323	06/21/07
I	Carboguard [®] 893 Epoxy Intermediate		3-6 75-150	200	until
T	Carbothane 133 LH Aliphatic Polyurethane		3-6 75-150	295	spring 2010
¹ Footnote 6 mils max DFT, 18 hrs min cure, 15 oz/gal max thin					

¹Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

- NOTE 1** NEPCOAT- NORTHEAST PROTECTIVE COATINGS COMMITTEE of CT, DE, ME, MA, NH, NJ, NY, PA, RI, VT
- 2 NTPEP- Nat'l Transport'n Product Evaluat'n Program. View Structural Steel Coating test data at <http://data.ntpep.org>.
 - 3 Accelerated lab and field testing of coating systems is performed according to AASHTO NTPEP R-31 criteria.
 - 4 Systems are accepted for use on NEW and 100% BARE EXISTING steel for bridges cleaned by abrasive blasting.
 - 5 (Ax-97) systems comply with NEPCOAT 97 Testing Standard (6/1/97) & Acceptance Criteria (3/30/00).
 - 6 SSC(yr)-xx systems comply with AASHTO R-31 Evaluation Practice & NEPCOAT Acceptance Criteria.
 - 7 VOC values are lab test results using unthinned samples. NEPCOAT max VOC limit is 420 g/L (3.5 lb/gal). Individual state requirements for VOC limits may differ.
 - 8 DFT values are recommended by the manufacturer.
 - 9 Any change in coating formulation from that tested will result in removal of the system from the QPL.
 - 10 The QPL term is 5 years starting from the date of acceptance until the next bi-annual NEPCOAT meeting. See R-31.
 - * Acceptance is CONDITIONAL pending submission within three years of successful 2-year field history.
 - ** The term is extended up to one year if the identical system is being retested at the end of the term.
- Key** P= Primer I= Intermediate T= Topcoat HB= High Build HS= High solids DT= Direct to ZR= Zinc Rich



NEPCOAT Qualified Products List B

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

NTPEP System No.	Coats	3-COAT SYSTEM TESTED AND ACCEPTED	Slip Coef Class	Manuf'r Coating DFT (min/max) mil micron	VOC Tested g/L	QPL Accepted Dates
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NEPCOAT LIST B - ORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(03)-02 (B7-97)	CARBOLINE COMPANY					
P	Carbozinc [®] 859 Organic Zinc Rich Epoxy Primer	B ¹	3-10	75-225	326	from 2/15/05
I	Carboguard [®] 888 Epoxy Polyamide		3-10	75-225	331	until
T	Carbothane 133 HB Aliphatic Polyurethane		3-7	75-175	370	spring 2010
¹ Footnote 6 mils max DFT, 4 days min cure, 10% vol max thin						

SSC(03)-05*	AMERON INTERNATIONAL					
P	Amercoat [®] 68HS Zinc Rich Epoxy Primer	A ¹	1-3	25-75	240	from 11/17/05
I	Amercoat [®] 399 Fast Drying Epoxy		4-8	100-200	182	until mtg.
T	Amercoat [®] 450H Gloss Aliphatic Polyurethane		2-3	50-75	303	fall 2008
¹ Footnote Slip coefficient does not meet Class B requirements						

SSC(03)-11*	PPG INDUSTRIES					
P	Aquapon [®] 97-670 Zinc Rich Primer ABC	B ¹	3-4	76-102	383	from 2/15/05
I	Pitt-Guard [®] 97-946 All Weather DT Rust Epoxy		4-7	102-178	241	until
T	Pitthane [®] 95-8800 HB Urethane Enamel		2-5	51-127	267	spring 2008
¹ Footnote 4 mils max DFT, 24 hrs min cure						

SSC(03)-12*	INTERNATIONAL PAINT INC					
P	Interzinc [®] 52 Epoxy Zinc Rich	∅	2-3	50-75	364	from 2/15/05
I	Intergard 475HS Epoxy	(not tested)	4-8	100-200	191	until
T	Interfine [®] 979 Polysiloxane		3-6	75-150	206	spring 2008
∅Footnote The test was not performed.						

(continues) (List B continues) (List B continues)

¹Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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NEPCOAT Qualified Products List B

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NTPEP System No.	Coats	Slip Coef Class	Manuf'r Coating DFT (min/max) mil	VOC Tested g/L	QPL Accepted Dates
	3-COAT SYSTEM				
	TESTED AND ACCEPTED				

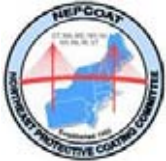
NEPCOAT LIST B - ORGANIC Zinc Rich Primer / Epoxy or Urethane Intermediate / Aliphatic Urethane Finish

SSC(04)-02*	CARBOLINE COMPANY					from
P	Carbozinc® 859 Organic Zinc Rich Epoxy Primer	B ¹	3-10 75-250	327		11/17/05
I	Carboguard® 888 Epoxy Polyamide		3-8 75-200	320		until mtg.
T	Carbothane 133 LH Aliphatic Polyurethane		3-6 75-150	311		fall 2008
¹ Footnote 6 mils max DFT, 4 days min cure, 10% vol max thin						
SSC(04)-03*	SHERWIN WILLIAMS COMPANY					from
P	Zinc Clad® III HS Organic Zinc Rich Epoxy Primer	B ¹	3-5 75-125	330		11/17/05
I	Macropoxy® 646 Fast Cure Epoxy		5-10 125-250	191		until mtg.
T	Acrolon™ 218 HS Acrylic Polyurethane		3-6 75-150	280		fall 2008
¹ Footnote 5 mils max DFT, 7 days min cure, zero thinner						
SSC(05)-02*	MAB PAINTS					from
P	Ply-Tile Epoxy Organic Zinc Rich Primer	--- ¹	3-5 75-125	404		10/5/06
I	Ply-Mastic 650 HB Epoxy Coating		4-6 100-150	270		until
T	Ply-Thane 890 HS Aliphatic Acrylic Urethane		2-4 50-100	256		fall 2009
¹ Footnote Slip coefficient is under retest						

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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NEPCOAT Qualified Products List C

for Protective Coatings for
NEW and 100% BARE EXISTING Steel for Bridges

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NEPCOAT LIST C - ORGANIC Zinc Rich Primer / ----- / Topcoat

SSC(02)-04*	SHERWIN WILLIAMS COMPANY					from
P	Corothane® I Galvapak One Pack Zinc Primer		B ¹	3.5-4 90-100	298	4/19/05
I	-----			--- ---	---	until
T	Fast Clad® Urethane			6-9 150-225	263	spring 2008
¹ Footnote 4 mils max DFT, 24 hrs min cure						

¹ Footnote Information from the Slip-Coefficient and Creep Resistance Test Certificate is given for use w/ primed bolted connections.

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NEPCOAT Acceptance Criteria List A, B, C

for Protective Coatings for NEW and 100% BARE EXISTING Steel for Bridges

'97 NEPCOAT Testing Standard (6/1/97) & NEPCOAT Acceptance Criteria (7/22/97, 3/3/99, 9/22/99, 3/30/00)
'02 AASHTO R31-02 Testing Standard & NEPCOAT Acceptance Criteria (3/16/04, 2/15/05)

TEST NO. 1 - SLIP COEFFICIENT

Primer Acceptance criteria (min.)
IOZ Slip coefficient 0.5 (Class B) required
OZ Report results only

TEST NO. 2 - SALT FOG RESISTANCE (ASTM B117)

Delamination Acceptance criteria: no delamination allowed
Rust / Blistering Acceptance criteria (max.):

//----- RUST CRITERIA -----//							-- BLISTER CRITERIA--	
<u>Primer</u>	<u>System</u>	<u>@ Hrs</u>	<u>max creep</u>	<u>ave creep</u>	<u>% length</u>	<u>in scribe</u>	<u>@ Hrs</u>	<u>Convers'n #</u>
IOZ	P-I-T	5000	4 mm	2 mm	not req'd	not req'd	4000	8
OZ	P-I-T	5000	4 mm	2 mm	not req'd	not req'd	4000	7

TEST NO. 3 - CYCLIC WEATHERING RESISTANCE (ASTM D5894)

Delamination Acceptance criteria: no delamination allowed
Rust / Blistering Acceptance criteria (max.):

//----- RUST CRITERIA -----//							-- BLISTER CRITERIA--	
<u>Primer</u>	<u>System</u>	<u>@ Hrs</u>	<u>max creep</u>	<u>ave creep</u>	<u>% length</u>	<u>in scribe</u>	<u>@ Hrs</u>	<u>Convers'n #</u>
IOZ	P-I-T	5040	4 mm	2 mm	not req'd	not req'd	4032	9
OZ	P-I-T	5040	8 mm	4 mm	not req'd	not req'd	4032	8

GLOSS value Acceptance criteria: Report results only
GLOSS % Retent'n Acceptance criteria: Report results only
COLOR Change, Δe Acceptance criteria: Report results only

TEST NO. 4 - ABRASION RESISTANCE (ASTM D4060)

Weight Loss Acceptance criteria: Report results only
Wear Index Acceptance criteria: Report results only

TEST NO. 5 - ADHESION (ASTM D4541)

Pull-Off Strength Acceptance criteria (min.) for both primer and PIT panels:
IOZ 2.4 MPa (350 psi)
OZ 4.1 MPa (600 psi)

TEST NO. 6 - FREEZE THAW STABILITY

Pull-Off Strength Acceptance criteria: achieve min. Test 5 req'd PIT adhesion results and fall within 60% of Test 5 values

TEST NO. 7 - COATING IDENTIFICATION TESTS

VOC Acceptance criteria: Max. 420 g/L (3.5 lb/gal). Individual state requirements may differ.
Coating properties Acceptance criteria: Report only
Coating thickness Acceptance criteria: A 2-coat system shall be tested and applied at min. total 9 mils DFT.

TEST NO. 8 - ATMOSPHERIC EXPOSURE (TWO YEAR) at ocean beach site

Acceptance criteria: To be determined / Report results

ITEM NO. 9 - FIELD HISTORY (TWO YEAR) Field history on five projects in one of four regions of the country

Acceptance criteria: Report results